AUTOMOTIVE WRINKLE FINISH

DESCRIPTION AND USES

Rust-Oleum® Wrinkle Finish is designed to provide the characteristics of a wrinkled surface. Use this finish to give a new look and texture to automotive accessories, metal, and plastics. Rust-Oleum Wrinkle Finish features an advanced spray system that allows you to spray at any angle, even upside down for those hard to reach areas. A comfort spray tip with a wider finger pad reduces fatigue caused by continuous spraying.

PRODUCTS

SKU	Description
251576	Black

PAINTING APPLICATION

PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 50-90°F (10-32°C) and humidity is below 85% to ensure proper drying. Do not apply to surfaces, when heated, exceed 200°F (93°C). Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

SURFACE PREPARATION

Remove all dirt, grease, and wax with Rust-Oleum® Wax & Tar Remover. Wash area with a mild soap and water solution, rinse with fresh water, and dry with a clean cloth. Remove loose paint with a wire brush or #320 grit sandpaper. Lightly sand glossy surfaces. Wipe the sanded surface clean when finished.

WARNING: If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log onto www.epa.gov/lead.

PRODUCT APPLICATION (cont.)

PRIMING

Use of a Rust-Oleum® Primer provides added corrosion protection on metal and promotes adhesion and hiding. A primer is especially recommended for metal and wood surfaces. Recommended primers include 249321 Primer Sealer or any of the sandable primers (249419 Red, 252472 Light Gray, or 249415 Gray).

APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Hold can at the top and swirl the bottom of the can in a circular stirring motion for at least 2 minutes so the mixing ball travels around the groove of the can. Shake can up and down occasionally during use. Hold can 8-12" from the surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. For best results, apply 2-3 slightly heavy coats 5 minutes apart. A fairly heavy film thickness is required for the product to wrinkle. Do not use near open flame.

DRY & RECOAT

Dry and recoat times are based on 70°F and 50% relative humidity. Allow more time at cooler temperatures. A wrinkle finish will not appear immediately after product is sprayed. Allow 2 hours to air dry. If product does not wrinkle, or wrinkles in an uneven pattern, apply an additional coat to unwrinkled and uneven areas. These areas will wrinkle within 15 minutes if force dried with a heat source such as a hair dryer.

CLEAN-UP

Wipe off tip when finished. Clean-up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.

Form: GDH-420
Rev.: 081814

TECHNICAL DATA

AUTOMOTIVE WRINKLE FINISH

PHYSICAL PROPERTIES

		WRINKLE FINISH
Resin Type		Tung Oil
Solvents		Acetone and aromatic hydrocarbons
MIR		1.40 Max
Fill Weight		12 ounces
Recommended Dry Film Thickness (DFT) Per Coat		1.0-1.5 mils (20-37.5µ)
Practical Coverage at Recommended DFT		15-18 sq.ft./can (1.7-2.0 m^2/can)
Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity	**Touch**	2 hours
	Recoat	2 hours
Shelf Life		5 years
Flash Point		-156°F (-104°C)
Safety Information		For additional information, see MSDS

The technical data and suggestions for use contained herein are correct to the best of our knowledge, and offered in good faith. The statements of this literature do not constitute a warranty, express, or implied, as to the performance of these products. As conditions and use of our materials are beyond our control, we can guarantee these products only to conform to our standards of quality, and our liability, if any, will be limited to replacement of defective materials. All technical information is subject to change without notice.

RUST-OLEUM BRANDS

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